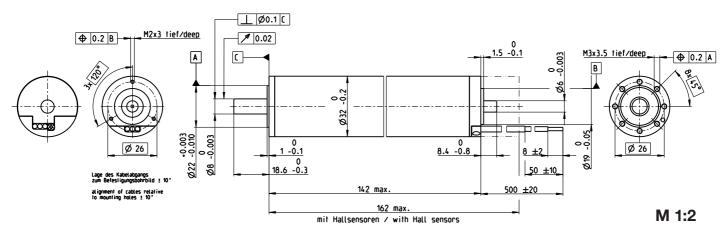
EC-4pole 32 Ø32 mm, brushless, 480 Watt

Heavy Duty - for applications in oil

A mit Hallsensoren with Hall sensors

B sensorlos sensorless



| Stock program Standard program Special program (on request) | | Part Num | bers | | |
|---|------------------|----------|-------|-------|-------|
| A with Hall sensors | | 397799 | | | |
| B sensorless | | 397800 | | | |
| Motor Data (provisional) | | | | | |
| Values at nominal voltage and ambient temporary | erature °C | 25 | 100 | 150 | 200 |
| 1 Nominal voltage | V | 48 | 48 | 48 | 48 |
| 2 No load speed | rpm | 6420 | 6630 | 6750 | 6860 |
| 3 No load current | mA | 482 | 222 | 212 | 216 |
| 4 Nominal speed ¹⁾ | rpm | 4350 | 4420 | 4700 | 5340 |
| 5 Nominal torque (max. continuous torque) ¹⁾ | mNm | 961 | 762 | 596 | 379 |
| 6 Nominal current (max. continuous current) | Α | 13.5 | 10.9 | 8.75 | 5.78 |
| 7 Stall torque | mNm | 3350 | 2520 | 2150 | 1860 |
| 8 Stall current | Α | 47.5 | 36.7 | 31.9 | 28.1 |
| 9 Max. efficiency | % | 82 | 85 | 85 | 84 |
| Characteristics | | | | | |
| 10 Terminal resistance phase to phase | Ω | 1.01 | 1.31 | 1.51 | 1.71 |
| 11 Terminal inductance phase to phase | mH | 0.298 | 0.298 | 0.298 | 0.298 |
| 12 Torque constant | mNm/A | 70.5 | 68.7 | 67.4 | 66.2 |
| 13 Speed constant | rpm/V | 135 | 139 | 142 | 144 |
| | rpm/mNm | 1.94 | 2.65 | 3.16 | 3.71 |
| 15 Mechanical time constant | ms | 2.85 | 3.88 | 4.64 | 5.45 |
| 16 Rotor inertia | gcm ² | 140 | 140 | 140 | 140 |

¹⁾ Values for operation in thermal equilibrium.

| Thermal data | | | | | | |
|---------------------------------------|-----------|--|--|--|--|--|
| 17 Thermal resistance housing-ambient | 0.284 K/W | | | | | |
| 18 Thermal resistance winding-housing | 0.305 K/W | | | | | |
| 19 Thermal time constant winding | 9.78 s | | | | | |
| 20 Thermal time constant motor | 104 s | | | | | |
| 21 Ambient temperature | -55+200°C | | | | | |
| 22 Max. winding temperature | +240°C | | | | | |
| 3 1 | | | | | | |

Mechanical data (preloaded ball bearings)
12 000 rpm 23 Max. speed 24 Axial play at axial load < 20 N > 20 N 0 mm 0.14 mm 25 Radial play 26 Max. axial load (dynamic) preloaded 16 N Max. force for press fits (static) (static, shaft supported) 80 N 3000 N 28 Max. radial load, 5 mm from flange 75 N

Other specifications
29 Number of pole pairs
30 Number of phases Weight of motor (sensorless) 860 g

Connection A, motor cable PTFE (AWG 14)

red black Motor winding 1 Motor winding 2 white

Motor winding 3 **A, sensors cable PTFE** (AWG 24) Connection

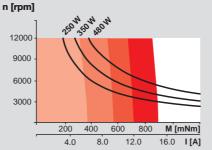
green blue V_{Hall} 4.5...24 V GND red Hall sensor 1 black Hall sensor 2 Hall sensor 3 white

Connection B, motor cable PTFE (AWG 14)

Motor winding 1 Motor winding 2 white Motor winding 3

Wiring diagram for Hall sensors see p. 35

Operating Range Comments



In observation of above listed thermal resistance (lines 17 and 18) the maximum permissible winding temperature will be reached during continuous operation at 25°C ambient.

= Thermal limit.

Short term operationThe motor may be briefly overloaded (recurring).

Assigned power rating

Notice

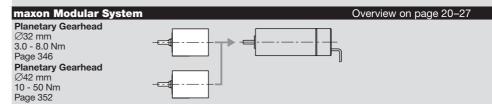
Application

 extreme temperature applications
 vibration tested (according to MIL-STD810F/Jan2000 Fig. 514.5C-10)

operation in oil and high pressure (only minimal lubrication, therefore use under rated ambient conditions is not suggested)

Oil & Gas Industry oil, gas and geothermal wells This motor contains leaded solder. It therefore does not fulfill the requirements for the permitted maximum concentration of hazardous substances in accordance with the EC directive 2011/65/EC (RoHS) for all applications. The motor may therefore only be used for devices that are not subject to this directive.

Reference medium: Shell Tellus oil T15 Operation in oil of different viscosity will affect the motor data



maxon EC motor 277 April 2016 edition / subject to change